



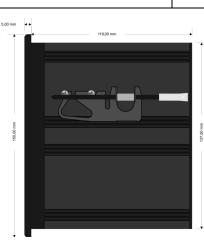
SPECIFICATIONS FLEX Multi Chann	el				
For each individual weighing chan	nel (channel 1-4)				
Wiring	Full Wheatstone bridge with passive connections (6-wire system)				
Sense system	Passive sense system				
Excitation voltage	5VDC				
Minimum bridge resistance	87Ω @ 5V excitation				
Maximum bridge resistance	1245Ω @ 5V excitation				
Number of load cells	1 channel 1 - 4 load cells $350\Omega @ 5V$ excitation				
	1 - 11 load cells $1000\Omega @$ 5V excitation				
Sensitivity	Certified: 0.4µV minimum voltage for verification scale @ 5V excitation				
	Non-certified: 0.1µV - 0.5µV @ 5V excitation				
Selectable ranges	1, 1.5, 2, 2.5, 3mV/V				
Input voltage unipolar @3mV/V	-1mV to 16mV				
Input voltage bipolar @3mV/V	-16mV to 16mV				
A/D conversion speed	1600 measurements per second				
Internal resolution	24 bits				
A/D converter type	Sigma-Delta, ratio metric, isolated from digital				
Non linearity	< 0.005% of reading				
Offset drift	< +/- 2 ppm/°C				
Span drift	< +/- 2 ppm/°C				
Display resolution	100,000 divisions max. (certified with 10,000 divisions)				
Display step	x1, x2, x5, x10,x 20 x50, x100, x200				
Decimal comma	Selectable between any digits of the display value				
Digital filter	High performance digital filters 1-10Hz				
Overall filter	0 to -48dB				

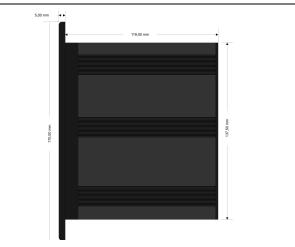


Calibration methods	Dead load and span with up to 8 point linearization				
	Millivolt calibration				
	G - CAL (Gravity correction)				
Measurement functions	Automatic zero tracking, motion detection, zero, tare, preset tare,				
	net mode, peak hold, valley hold, bar graphs, multi range, multi				
	interval				
Memory allocation	Calibration data flash, dynamic data in SRAM with battery backup				
Real-time clock	Standard with rechargeable Lithium battery backup				
Display methods	Each channel separate				
	Total weight of selected channels				
SCREEN					
Display type	High resolution TFT LCD 640 x 480 pixels, 256 colors,				
	high brightness 500cd/m2, high contrast 350:1				
Display functions	Completely menu driven with graphical user interface				
Display rate	Selectable 1, 2, 3, 5, 10 or 25 updates/s				
Display filter	0, -6, -12, -18, -24, -30, -36, -42, -48dB				
Display filter range	Selectable in any range of the display value				
Display suppression	Selectable in any range of the display value				
Status enunciators	Zero, Net, No motion, Bar graph, I/O status				
Display digits	6 digits with leading zero suppression, selectable height; 9 or				
	18mm				
Display operation	Operate, configure and calibrate via:				
	- Front panel (touch screen)				
	- RS232				
	- Ethernet				
	- USB				
Touch screen	Glass screen, 2mm of resistive type				
Display size	5.7 inch (145mm)				
Display material	Front foil PET 175µ				
ENVIRONMENTAL					
Operating temperature	-10°C to +40°C [14°F to 104°F]				
Storage temperature	-20°C to +70°C [-4°F to 158°F]				
Relative humidity	Max. 85% non-condensing				



APPROVALS				
OIML R76	10,000d single or multi interval at ≥0,4µV scale interval			
EU-type approval number				
MID certified				
OIML R51	Automatic catchweigher/checkweigher instrument			
OIML R61	Automatic gravimetric filling instrument			
OIML R106	Automatic rail weigh bridge			
OIML R107	Discontinuous totalizer			
EU-type approval number	TC7753			
ENCLOSURE				
Material	Housing: extruded aluminum, black powder coating			
	Front: machined aluminum, black anodized			
Dimensions front (w*h*d)	170 x 150 x 5mm			
Dimensions housing (w*h*d)	137.5 x 137.5 x 119mm			
- panel cut out (w*h)	138.5 x 138.5mm			
Weight without option boards	1700g			
- option board 4 AI, 4 AO	120g			
- option board 8 DI, 16 DO	75g			
- option board 16 DI, 8 DO	75g			
Mounting clips	2 mounting clips			
Rubber seal	O-ring of mosrubber			
Protection class	IP45 (or IP65 when built into a cabinet)			







# PENKO Engineering B.V. When Weighing Counts

#### FIFX Multi Channel Extended

PENKO an ETC Company

C C MAINS SUPPLY	SUPPLY:
AC power supply	100 - 240VAC 50/60Hz 20W max.
CHASSIS GND C C C + CS -	TYPE: POWER S/N: SUPPLY:
DC power supply	18 - 32VDC (24VDC type) 20W max.
STANDARD COMMUNICATIO	ON PORTS
RS232/RS422 RS232: 2=Rx, 3=Tx, 5=Gnc 7=RTS, 8=CTS	3=Gnd, 4=Shield 5=CAN-L2, 6=CAN-H2 0 5=Gnd, 5=Gnd,
RS232 /RS422	Plain text/ASCII printer, Zebra ZPL protocol, PENKO ASCII, PENKO NPV slave and master, PENKO TP slave and master, Modbus RTU and ASCII, Hostlink Viewteg and PLC
Ethernet	PENKO TP protocol, plain text/ASCII printer, Zebra ZPL protocol, Modbus TCP, EtherNet/IP, Omron Fins, PENKO Buslink, PENKO Web interface
USB	Reporter, PENKO ASCII, TP slave Host functionality for USB storage (FAT16) or HID class keyboard c mouse
OPTIONAL COMMUNICATIO	IN PORTS

Pi Mach II	PENKO confi	guration. update	e and backup/re	estore software (	free)
PDI Client		PENKO configuration, update and backup/restore software (free) PENKO configuration software (free)			
Profibus	GSD file				
EtherNet/IP	EDS file				
	Loo me				
STANDARD DI & DO AND LOAD CEI	L INTERFACE				
INPUTS	OUTPUTS	OUTPUTS	OUTPUTS	OUTPUTS	
					E
1 2 3 4 5 6 7 8 C	1 2 3 4 C	5 6 7 8 C	9 10 11 12 C	13 14 15 16 C	
CHANNEL 1&2	CHANNEL 1&3	CHANNEL 2		NNEL 3&4	
8 1	+Vexc 1	+Vexc 9	8		
	+Sense 2 -Vexc 3			•••••	
	-Sense 4				43
15 9	+ln 5 -ln 6		3 15  4	9	
	-111 0	-111 1	14		
	Optical isolated, 1 common, 18-28VDC, PNP or NPN				
8 digital inputs	Optical isolat	ed. 1 common.	18-28VDC. PNP	or NPN	
8 digital inputs	•		•		put (<
8 digital inputs	Inputs 1 - 4 c	an be used as: a	normal input o	or NPN or as a counter in	put (<
8 digital inputs	Inputs 1 - 4 c 5kHz @ 24V[	an be used as: a DC with 50% dut	normal input c cy cycle)	or as a counter in	put (<
8 digital inputs	Inputs 1 - 4 c 5kHz @ 24VI Before 2018:	an be used as: a OC with 50% dut counter input <	a normal input c cy cycle) <= 1kHz, on requ	or as a counter in uest 5kHz.	
	Inputs 1 - 4 c 5kHz @ 24V[ Before 2018: Since 2018: c	an be used as: a DC with 50% dut counter input < counter input <=	normal input o y cycle) <= 1kHz, on requ 5kHz @24Vdc	or as a counter in uest 5kHz. with 50% duty cy	/cle.
	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: Since 2018: c Isolated Phot	an be used as: a DC with 50% dut counter input < counter input <= coMOS outputs,	normal input o y cycle) = 1kHz, on requ 5kHz @24Vdc 1 common, ma	or as a counter in uest 5kHz. <u>with 50% duty cy</u> x. 35VDC or VAC	/cle.
	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: Since 2018: c Isolated Phot	an be used as: a DC with 50% dut counter input < counter input <=	normal input o y cycle) = 1kHz, on requ 5kHz @24Vdc 1 common, ma	or as a counter in uest 5kHz. <u>with 50% duty cy</u> x. 35VDC or VAC	/cle.
16 digital outputs (level contact)	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: Since 2018: c Isolated Phot nominal, 1A	an be used as: a DC with 50% dut counter input < counter input <= coMOS outputs,	normal input o y cycle) = 1kHz, on requ 5kHz @24Vdc 1 common, ma	or as a counter in uest 5kHz. <u>with 50% duty cy</u> x. 35VDC or VAC	/cle.
16 digital outputs (level contact) OPTION BOARDS FOR 1 AVAILABLE	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: Since 2018: c Isolated Phot nominal, 1A	an be used as: a DC with 50% dut counter input < counter input <= coMOS outputs,	normal input o y cycle) = 1kHz, on requ 5kHz @24Vdc 1 common, ma	or as a counter in uest 5kHz. <u>with 50% duty cy</u> x. 35VDC or VAC	/cle.
16 digital outputs (level contact) OPTION BOARDS FOR 1 AVAILABLE	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: Since 2018: c Isolated Phot nominal, 1A	an be used as: a DC with 50% dut counter input < counter input <= coMOS outputs,	normal input o y cycle) = 1kHz, on requ 5kHz @24Vdc 1 common, ma	or as a counter in uest 5kHz. <u>with 50% duty cy</u> x. 35VDC or VAC	/cle.
16 digital outputs (level contact) <b>OPTION BOARDS FOR 1 AVAILABLE</b> Option 1: FLEX 8DI16DO	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: Since 2018: c Isolated Phot nominal, 1A SLOTS	an be used as: a DC with 50% dut counter input < counter input <= coMOS outputs, Surge (thermal f	normal input o y cycle) = 1kHz, on requ 5kHz @24Vdc 1 common, ma fuse 0.5A), PNP	or as a counter in uest 5kHz. with 50% duty cy x. 35VDC or VAC or NPN	/cle.
16 digital outputs (level contact) OPTION BOARDS FOR 1 AVAILABLE Option 1: FLEX 8DI16DO	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: Since 2018: c Isolated Phot nominal, 1A SLOTS	an be used as: a DC with 50% dut counter input < counter input <= coMOS outputs, Surge (thermal f	normal input o y cycle) = 1kHz, on requ 5kHz @24Vdc 1 common, ma fuse 0.5A), PNP	or as a counter in uest 5kHz. with 50% duty cy x. 35VDC or VAC or NPN	/cle.
16 digital outputs (level contact) OPTION BOARDS FOR 1 AVAILABLE Option 1: FLEX 8DI16DO	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: Since 2018: c Isolated Phot nominal, 1A SLOTS	an be used as: a DC with 50% dut counter input < counter input <= coMOS outputs, Surge (thermal f	normal input o y cycle) = 1kHz, on requ 5kHz @24Vdc 1 common, ma fuse 0.5A), PNP	or as a counter in uest 5kHz. with 50% duty cy x. 35VDC or VAC or NPN	/cle.
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16 digital outputs (level contact) OPTION BOARDS FOR 1 AVAILABLE Option 1: FLEX 8DI16DO INPUTS 1 2 3 4 5 6 7 8 C	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: c Isolated Phot nominal, 1A SLOTS OUTPUTS	an be used as: a DC with 50% dut counter input < coMOS outputs, Surge (thermal f	a normal input o cy cycle) <= 1kHz, on requ 5kHz @24Vdc 1 common, ma fuse 0.5A), PNP OUTPUTS	or as a counter in uest 5kHz. with 50% duty cy x. 35VDC or VAC or NPN OUTPUTS	/cle.
16 digital outputs (level contact) OPTION BOARDS FOR 1 AVAILABLE Option 1: FLEX 8DI16DO INPUTS 1 2 3 4 5 6 7 8 C	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: c Isolated Phot nominal, 1A SLOTS OUTPUTS 0UTPUTS 1 2 3 4 C Optical isolat	an be used as: a DC with 50% dut counter input <= coMOS outputs, Surge (thermal f	a normal input o cy cycle) <= 1kHz, on requ 5kHz @24Vdc 1 common, ma fuse 0.5A), PNP OUTPUTS 0UTPUTS 9 10 11 12 C 18-28VDC, PNP	or as a counter in uest 5kHz. with 50% duty cy x. 35VDC or VAC or NPN OUTPUTS OUTPUTS 13 14 15 16 C or NPN	/cle.
16 digital outputs (level contact) OPTION BOARDS FOR 1 AVAILABLE Option 1: FLEX 8DI16DO INPUTS I 2 3 4 5 6 7 8 C	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: c Isolated Phot nominal, 1A SLOTS OUTPUTS 1 2 3 4 C Optical isolat Input 1 to 4 r	an be used as: a DC with 50% dut counter input < coMOS outputs, Surge (thermal f OUTPUTS 5 6 7 8 C ed, 1 common,	a normal input o y cycle) <= 1kHz, on requ 5kHz @24Vdc 1 common, ma fuse 0.5A), PNP OUTPUTS 9 10 11 12 C 18-28VDC, PNP er input <= 1kH	or as a counter in uest 5kHz. with 50% duty cy x. 35VDC or VAC or NPN OUTPUTS OUTPUTS 13 14 15 16 C or NPN z	/cle.
16 digital outputs (level contact) OPTION BOARDS FOR 1 AVAILABLE Option 1: FLEX 8DI16DO INPUTS	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: c Isolated Phot nominal, 1A SLOTS OUTPUTS 1 2 3 4 C Optical isolat Input 1 to 4 r Before 2018:	an be used as: a DC with 50% dut counter input < coMOS outputs, Surge (thermal f OUTPUTS 5 6 7 8 C red, 1 common, normal or count counter input <	a normal input o cy cycle) <= 1kHz, on requ 5kHz @24Vdc 1 common, ma fuse 0.5A), PNP OUTPUTS 9 10 11 12 C 18-28VDC, PNP er input <= 1kH <= 1kHz, on requ	or as a counter in uest 5kHz. with 50% duty cy x. 35VDC or VAC or NPN OUTPUTS OUTPUTS 13 14 15 16 C or NPN z	/cle. 2, 0.5A
16 digital outputs (level contact) OPTION BOARDS FOR 1 AVAILABLE Option 1: FLEX 8DI16DO INPUTS 1 2 3 4 5 6 7 8 C	Inputs 1 - 4 c 5kHz @ 24VE Before 2018: c Isolated Phot nominal, 1A <b>SLOTS</b> <b>OUTPUTS</b> <b>1 2 3 4 C</b> Optical isolat Input 1 to 4 r Before 2018: c	an be used as: a DC with 50% dut counter input <= coMOS outputs, Surge (thermal f OUTPUTS 5 6 7 8 C red, 1 common, normal or count counter input <=	ournel input of sy cycle) = 1kHz, on requ 5kHz @24Vdc 1 common, ma fuse 0.5A), PNP 0UTPUTS 9 10 11 12 C 18-28VDC, PNP er input <= 1kH = 1kHz, on requ 5kHz @24Vdc	or as a counter in uest 5kHz. with 50% duty cy x. 35VDC or VAC or NPN OUTPUTS I 14 15 16 C or NPN z uest 5kHz.	<u>vcle.</u> , 0.5A



Option 2: FLEX 16DI8DO					
		OUTPUTS			
1 2 3 4 5 6 7 8 C	9 10 11 12 13 14 15 16 C	1234C	5 6 7 8 C		
16 digital inputs	Optical isolated, 2 common, 18-28VDC, PNP or NPN Input 1 to 4 normal or counter input Before 2018: counter input <= 1kHz, on request 5kHz. Since 2018: counter input <= 5kHz @24Vdc with 50% duty cycle.				
8 digital outputs (level contact)	Isolated PhotoMOS outputs, 2 commons, max. 35VDC or VAC, 0.5A nominal, 1A Surge (thermal fuse 0.5A), PNP or NPN				
Option 3: Analog I/O					
ANALOG INPUTS	REF V2- Sh R Gnd		OG OUTPUTS		
4 analog inputs	2 x isolated voltage input, 2	L6bit, 0 - 10VDC			
	2 x isolated current input, 16bit, 0/4 - 20/24mA				
4 analog outputs	Isolated current outputs, 16bit, 0/4 - 20/24mA				
Option 4: PT100/DI/DO/USB					
2 PT100 inputs	PT100 inputs				
8 digital inputs	Optical isolated, 1 common, 18-28VDC, PNP or NPN				
8 digital outputs (level contact)	Isolated PhotoMOS outputs, 2 commons, max. 35VDC or VAC, 0.5A nominal, 1A Surge (thermal fuse 0.5A), PNP or NPN				
USB	Reporter, PENKO ASCII, TP slave Host functionality for USB storage (FAT16) or HID class keyboard or mouse				





#### About PENKO

At PENKO Engineering we specialize in weighing. Weighing is inherently chemically correct, independent of consistency, type or temperature of the raw material. This means that weighing any kind of material guaranties consistency and thus, it is essential to sustainable revenue generation in any industry. As a well-established and proven solution provider, we strive for the ultimate satisfaction of custom design and/or standard applications, increasing your efficiencies and saving you time, saving you money.

Whether we are weighing raw materials, components in batching, ingredients for mixing or dosing processes, - or weighing of static containers and silos, or - in-motion weighing of railway wagons or trucks, by whatever means required during a process, we are essentially forming vital linkages between processes and businesses, anywhere at any time. We design, develop and manufacture state of the art technologically advanced systems in accordance with your strategy and vision. From the initial design brief, we take a fresh approach and a holistic view of every project, managing, supporting and/or implementing your system every step of the way. Curious to know how we do it? <a href="https://www.penko.com">www.penko.com</a>

#### Certifications

PENKO sets high standards for its products and product performance which are tested, certified and approved by independent expert and government organizations to ensure they meet – and even – exceed metrology industry guidelines. A library of testing certificates is available for reference on: http://penko.com/nl/publications\_certificates.html

#### **PENKO Professional Services**

PENKO is committed to ensuring every system is installed, tested, programmed, commissioned and operational to client specifications. Our engineers, at our weighing center in Ede, Netherlands, as well as our distributors around the world, strive to solve most weighing-system issues within the same day. On a monthly basis PENKO offers free training classes to anyone interested in exploring modern, high-speed weighing instruments and solutions. Training sessions on request: www.penko.com/training



PENKO Alliances: www.penko.com/dealers

